



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-045
Job Sheet 170976



Part No: D4306-045

Job Qty: 6 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,7,8 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/30/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-1-30
100	Large Fab	6 pcs		1/31/18	0.00	9.84	Large Fab 1		D.G 2018-02-08
110	QC	6 pcs		1/31/18	0.00	0.00	QC5		38 DAS
120	QC	6 pcs		1/31/18	0.00	0.00	QC10		9-88 38
130	Packaging	6 pcs		1/31/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-2-12
140	QC21-SA	6 Ea		1/31/18	0.00	0.00	QC21		21 FEB 13 2018

Part Op 100 - 1- Cut tube 50" 3- Trim access tube material to finish size as per dwg D4306-5 4- Drill and chamfer holes as per Descriptions: dwg D4306-5 using DT9710

130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	24.9960 ft (4.166 ea)	90-Start up Operation	5031853
D3759-1	Bushing	24 Ea (4 ea)	100-Large Fab	5038228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	25	972	0
100-Large Fab	D3759-1	24	12	0

Part Specifications

Specifications could not be found.

Plex 1/30/18 11:01 AM dart.labonte.daniel

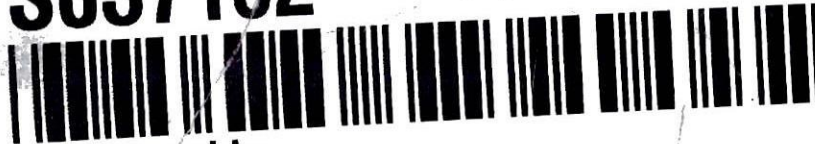
Job No

170976



Master Unit 000287

DART
AEROSPACE
S037162



Rib Assembly

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4306 - 045
Original Serial #: S037162
Revision:
Operation:
Change No:

Start up Operation 01/30/18

Job No: 170976